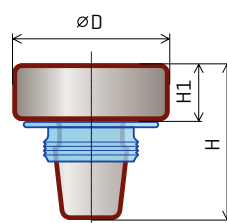


# Specification list SPIRIT Vinolok 18.5 High Top 2

VINOLOK

## Closure

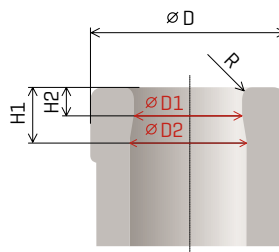
Closure: Glass without added lead  
Sealing ring: Elvax 550A  
Available colours: Clear



$\varnothing D = 28.5 \pm 0.30$  mm  
 $H = 32.0 \pm 0.20$  mm  
 $H1 = 12.0 \pm 0.15$  mm  
 $m = 27.9 \pm 0.2$  g

## Bottle neck

Inner diameter:  $18.5 \pm 0.5$  mm Upper band finish



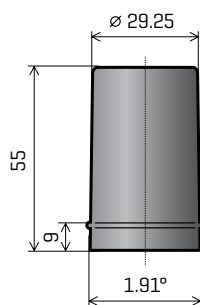
$\varnothing D = 29.3 \pm 1.0$  mm  
 $H1 = 3.0$  mm  
 $H2 = 6.0$  mm  
 $R = 1.5$  mm

$\varnothing D1 \leq \varnothing D2$   
 $\varnothing D1; \varnothing D2 = 18.5 \pm 0.5$  mm

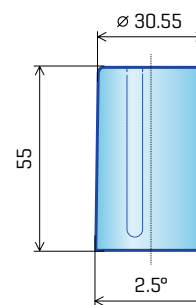
## Capsule

Type:  
Thickness:

aluminium, tin, poly-laminate  
0.075 - 0.12 mm



shrink  
0.08 mm



## Application

Closure temperature for application:  
Closure insert force:  
Capsule shrinking temperature:

10 - 30°C  
50 - 300 N [5 - 30 kg]

10 - 30°C  
50 - 300 N [5 - 30 kg]  
max 280°C

## Max.temperatures and pressures

Headspace:  
Max. ambient temperature:  
Related over pressure in bottle:

60 mm    80 mm  
35°C    55°C  
1,5 bar    3,2 bar

60 mm    80 mm  
35°C    45°C  
1,5 bar    2 bar

[for spirits with alcohol content up to 50 %, bottling temperature 20°C]

## Printing

Art specified by customer max. 4 colours, up to diameter of 17,5 mm

## Package

1 blister [60 pieces]  
Pieces in carton [480]  
Number of cartons / closures on palette: 54 / 25 920

40x26x3,5 cm / 1,6 kg  
40x26x25 cm / 12,7 kg  
120x80x160 cm / 708 kg

## Declaration of conformity

EC No. 1935/2004 a EC No. 10/2011

## Recommended storage

dry environment  
10-30°C, out of direct sunlight



To ensure that quality and hygiene requirements are met, Preciosa GS, a.s. has used a quality management system pursuant to the CSN EN ISO 9001:2009 standard and a food safety management system pursuant to the CSN EN ISO 22000:2006 standard since August 2012.

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