

Technical sheet SPIRIT

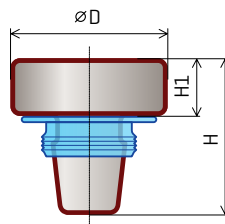
Vinolok 21.5 High Top 4

VINOLOK

The glass closure VINOLOK is a part of a system consisting of a glass closure, a bottle and a fixation capsule.

Closure

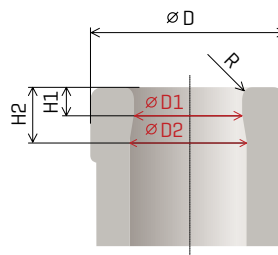
Closure: Glass without added lead
Sealing ring: 21.5 Elvax 550A
Available colours of closure: Clear



$\varnothing D = 34.0 \pm 0.30 \text{ mm}$
 $H = 32.0 \pm 0.20 \text{ mm}$
 $H1 = 12.0 \pm 0.15 \text{ mm}$
 $m = 40.0 \pm 0.2 \text{ g}$

Bottle

Inner diameter: $21,5 \pm 0,5 \text{ mm}$ Upper band finish



$\varnothing D = 34,0 \pm 1,0 \text{ mm}$
 $H1 = 3,0 \text{ mm}$
 $H2 = 6,0 \text{ mm}$
 $R = 1,5 \text{ mm}$

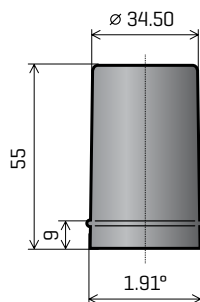
$\varnothing D1 \leq \varnothing D2$
 $\varnothing D1; \varnothing D2 = 21,5 \pm 0,5 \text{ mm}$

Please contact your Vinolok supplier for the suitable bottle selection.

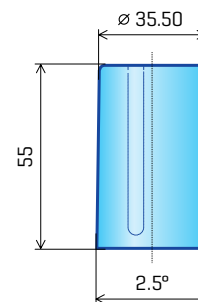
Inner shape: The bottle neck mustn't narrow down in the downward direction.

Capsule

Type: aluminium, tin, poly-laminate
Thickness: 0.075 - 0.12 mm



shrink
0.08 mm



Application

Closure temperature for application: 10 - 30°C
Closure insert force: 50 - 300 N (5 - 30 kg)
Capsule shrinking temperature:

10 - 30°C
50 - 300 N (5 - 30 kg)
max 280°C

Maximum permitted ambient temperature

Headspace: 60 mm 80 mm
Max. ambient temperature: 35°C 45°C

60 mm 80 mm
35°C 45°C

[for spirits with alcohol content up to 50 %, bottling temperature 20°C]

Printing

Art specified by customer max. 4 colours, up to diameter of 21 mm

Package

1 blister (40 pieces)
Pieces in carton (280)
Number of cartons / closures on palette: 54 / 15 120

40x26x3,5 cm / 1,6 kg
40x26x25 cm / 12 kg
120x80x165 cm / 665 kg

Declaration of conformity

EC No. 1935/2004 a EC No. 10/2011

Recommended closure storage

dry environment
10-30°C, out of direct sunlight



To ensure that quality and hygiene requirements are met, Preciosa GS, a.s. has used a quality management system pursuant to the CSN EN ISO 9001:2008 standard and a food safety management system pursuant to the CSN EN ISO 22000:2005 standard since August 2012.

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